

Shop drawings to be provided to American Fiber Cement for fabrication require the following items.

For Cutting Only:

- Panel Schedule Excel Cut list
 - Include Panel ID, Length, Width, Quantity, Color, and Elevation.
 *The cut list must be itemized by elevation
 - o If the product is Patina, the grain direction must be shown as well.
 - Length and width can go down to 1/16 of an inch fractions but the cell in excel must be in decimals.
 - Maximum Length = 120"
 - Maximum Width = 48"

For Cutting and Drilling:

- Panel Schedule Excel Cut list
 - Include Panel ID, Length, Width, Quantity, and Color.
 - If Product is Patina, the grain direction must be shown as well.
 - \circ Length and width to go to 1/16 of an inch but the cell must be in decimals.
 - Maximum Length = 120"
 - Maximum Width = 48"
- Panel Blowups
 - For all panel sizes.
 - Panel blowups must match up with dimensions shown on the cut list.
 *All dimensions must be in decimal format
 - AFCC edge hole requirements must be followed.
 - Must show correctly placed *fixed* and *gliding* points. (see AFCC Installation Guidelines)

See cut list and panel layout examples below.

Note: Review AFCC Standard Details to ensure cut lists are created to account for the required air space and openings at parapets, grade lines, window sills, window heads, and window jambs. Incorrect detailing may void the warranty of the panels. Contact AFCC at 303-972-5107 extension 104 with any detailing questions.

Panel Schedule - Cut List Example:

ID	L	W	QTY	MATERIAL	GRAIN DIR	ELEVATION
P1	48	48	54	FLINT	1	1/GA-01



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